

# CARVER M&P Magwell Installation Steps

1. Make sure that firearm is not loaded
2. Remove the Frame Assembly Tool from the bottom of the receiver.



3. Insert the CARVER 2.0 Stud into the same hole that the Frame Assembly Tool was removed



Align the stud so that the hand aligns with the wing as shown

4. Using a pair of pliers, turn the stud counter clockwise (About 1/4 turn) so that it aligns as shown below seated flush onto the bottom of the receiver.



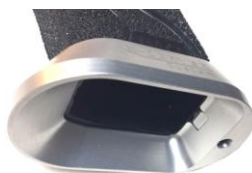
The hole on the stud should be to the rear of the receiver as shown.

5. Place the magwell over the front lip of the receiver and then push onto the stud as shown in #4. Due to variances in receiver specs, you may need to apply some force to push onto the stud.



Notice the stud is flush inside the magwell and the magwell is flush against the bottom of the well on the receiver.

6. Insert the 4-40 screw into the magwell and use the 3/32" allen wrench, supplied to tighten the magwell onto the stud. As shown below, a CARVER 2.0 Magwell installed. Tighten snug. Do not use loctite on this screw.



Please note: Standard and 2.0 Magwells install the same.